



your company name \_\_\_\_\_

address \_\_\_\_\_

state \_\_\_\_\_ zip code \_\_\_\_\_

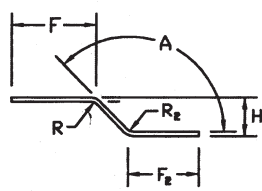
phone \_\_\_\_\_ fax \_\_\_\_\_

contact \_\_\_\_\_ title \_\_\_\_\_

date \_\_\_\_\_ best time to call \_\_\_\_\_

- 1 ▼ Complete the customer information section above.
- 2 ▼ Find the typical bend cross-section configuration that most closely resembles your requirements.
- 3 ▼ In the blanks keyed to each cross-section feature, write in the dimensions and the radii of your application. (Remember to write in the length of your part, and complete the material and press information section.)
- 4 ▼ Check a box in the Die Set Options section below.
- 5 ▼ Photocopy this page and fax to us along with any supporting documentation you think might be relevant.
- 6 ▼ We'll send a quote back to you as soon as possible.  
(If you can't find a typical bend cross-section close to your requirement, just fax your own drawing, or give us a call.)

## ▼ Example of Completed Die Specification Request



A= 126"

F= 6"

F2= 4.5"

H= 3"

R= 1/4"

R2= 1/2"

Length= 25"

### Die Set Options

- Hardened       Polished
- Saw Cut         Cut & Milled

## ▼ Typical Bend Cross Sections

<p>F= _____</p> <p>RF= _____</p> <p>Length= _____</p>	<p>ID= _____</p> <p>F= _____</p> <p>Length= _____</p>
<p>A= _____ R= _____</p> <p>F= _____ Length= _____</p> <p>F2= _____</p>	<p>A= _____ H= _____</p> <p>F= _____ R= _____</p> <p>F2= _____ R2= _____</p> <p>Length= _____</p>
<p>A= _____ H= _____</p> <p>F= _____ R= _____</p> <p>F2= _____ R2= _____</p> <p>Length= _____</p>	<p>A= _____ H= _____</p> <p>F= _____ R= _____</p> <p>F2= _____ R2= _____</p> <p>Length= _____</p>
<p>A= _____ W= _____</p> <p>F= _____ Length= _____</p> <p>R= _____</p> <p>S= _____</p>	<p>A= _____ RF= _____</p> <p>F= _____ Length= _____</p> <p>H= _____</p> <p>R= _____</p>
<p>A= _____ H= _____</p> <p>F= _____ R= _____</p> <p>F2= _____ R2= _____</p> <p>F2= _____ Length= _____</p>	<p>A= _____ R= _____</p> <p>F= _____ R2= _____</p> <p>F2= _____ R3= _____</p> <p>RF= _____</p> <p>Length= _____</p>

Material Thickness \_\_\_\_\_ Type Of Material \_\_\_\_\_

Part Length \_\_\_\_\_ (Note: All flat dimensions are outside dimensions)

Make Of Press \_\_\_\_\_

Tonnage \_\_\_\_\_  Hydraulic  Mechanical